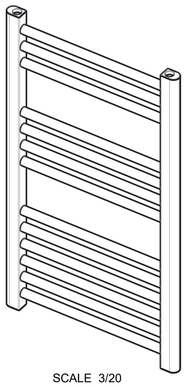
Note 1:
Inside all tapping :
-No burr
-No paint

Note 2 :
No burr and any sharp edge on part surface.
Refer to DIN 2768 / M for unspecified tolerances.

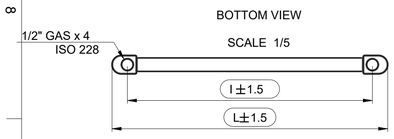
Note 3 :
Frame is show without coating.
Color : White (RAL 9016)
Coating thickness is 70µm ±20 on tube per layer
Coating thickness is 120µm ±50 on collector per layer
Maxsimum acceptable coating is 2 layers.

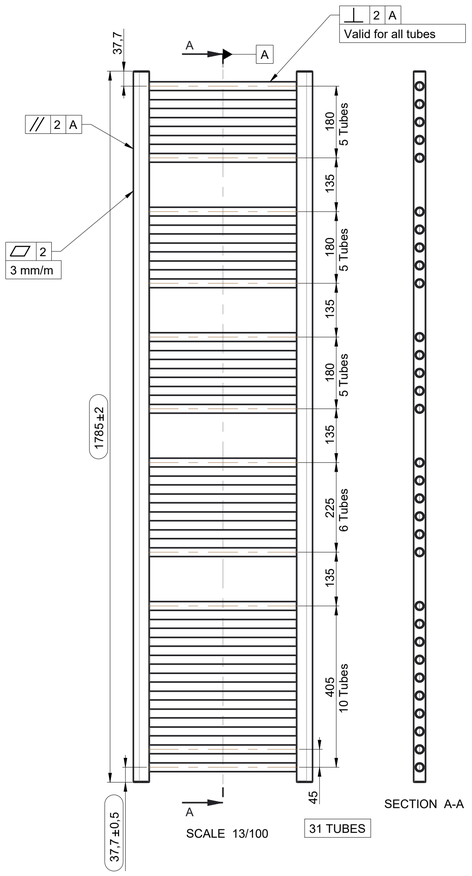
Note 4:
For 1785 mm product: 0,00713 kg of paste will be used.
For 1600 mm product: 0,00621 kg of paste will be used.
For 1188 mm product: 0,00460 kg of paste will be used.
For 1000 mm product: 0,00368 kg of paste will be used.
For 803 mm product: 0,00299 kg of paste will be used.
For 650 mm product: 0,00276 kg of paste will be used.

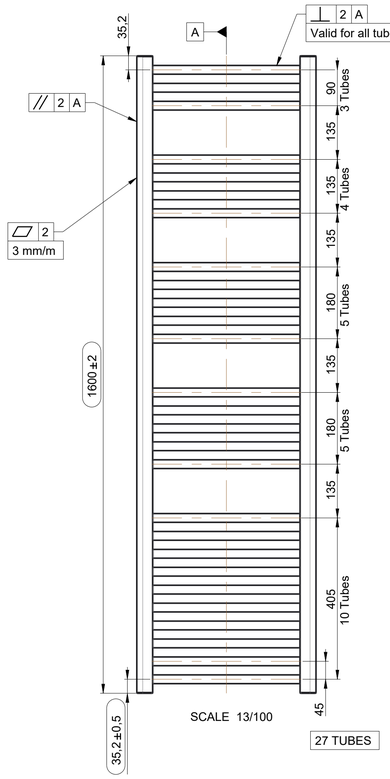
Model	L	I	Surface Roughness
Bolzano Straight Raw Frame 650x400	400	350	For Chrome Coating, Maximum Surface Roughness: 0,4 µm For Paint, Maximum Surface Roughness: 1,2 µm
Bolzano Straight Raw Frame 803x450	450	400	
Bolzano Straight Raw Frame 803x500	500	450	
Bolzano Straight Raw Frame 803x550	550	500	
Bolzano Straight Raw Frame 803x600	600	550	
Bolzano Straight Raw Frame 1000x500	500	450	
Bolzano Straight Raw Frame 1188x450	450	400	
Bolzano Straight Raw Frame 1188x500	500	450	
Bolzano Straight Raw Frame 1188x550	550	500	
Bolzano Straight Raw Frame 1188x600	600	550	
Bolzano Straight Raw Frame 1600x450	450	400	
Bolzano Straight Raw Frame 1600x500	500	450	
Bolzano Straight Raw Frame 1600x550	550	500	
Bolzano Straight Raw Frame 1600x600	600	550	
Bolzano Straight Raw Frame 1600x750	750	700	
Bolzano Straight Raw Frame 1785x450	450	400	
Bolzano Straight Raw Frame 1785x500	500	450	
Bolzano Straight Raw Frame 1785x550	550	500	
Bolzano Straight Raw Frame 1785x600	600	550	
Bolzano Straight Raw Frame 1785x750	750	700	

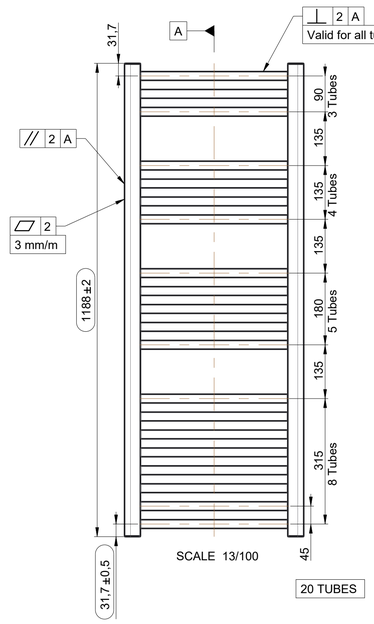


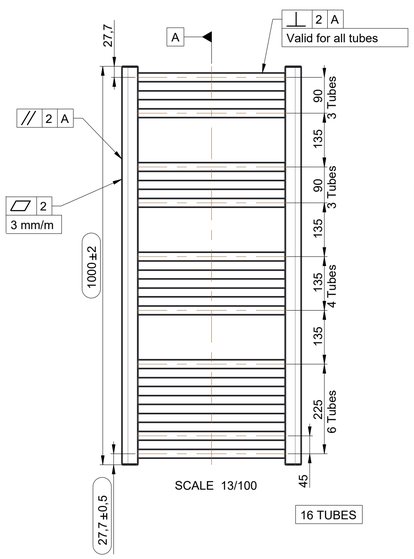
SCALE 3/20

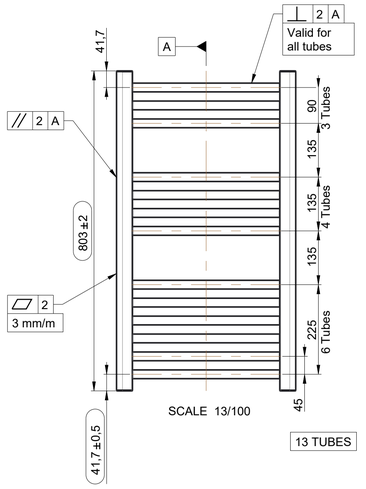


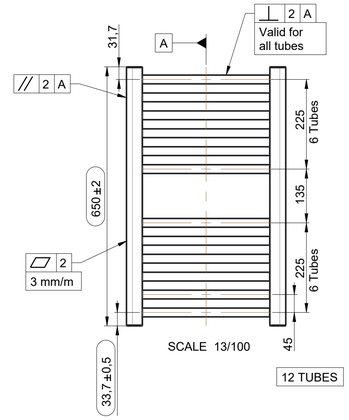


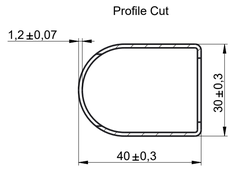


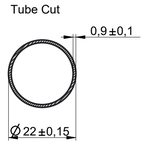












Ind	Date	Modification	Modif/Demand	Modif by
A	18.10.2018	Creation of drawing	–	muraty

lazzarini pietro	Weight:	Material: Colour:		
Code: BOLZANO 4T - DR	drawn by: muraty	checked by	status	ERP ID / folio: 1 / 1
creation date: 18.10.2018	BOLZANO 4 FORI - dritto BOLZANO 4 TAPS - straight BOLZANO 4 STOPFEN - gerade			PLM ID / REV.: B
size: A2	scale: 1/4			

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